

GENEVA

Dart Aerospace Ltd.

Date: Tuesday, 30/01/2007 7:33:54 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 30490	
Estimate Number : 12676	
P.O. Number : N/A	Part Number : G10216
This Issue : 30/01/2007 S.O. No. : N/A	Drawing Number : G10216 REV N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : N/A
Previous Run : N/A	Material : N/A
Written By : <u> </u>	Due Date : 06/02/2007 Qty: <u>42</u> Um: Each
Checked & Approved By : <u> </u>	
Comment : Est Rev:A New Issue 07-01-30 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0500 <u>625</u>	303 Round Bar 0.500"
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Comment: Qty.: 0.2692 f(s)/Unit Total : 10.7688 f(s)

303 Round Bar 0.500" 625

Batch: M15267

BC 07.02.01

42

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

Turn as per Dwg G10216

*****I.D MUST BE REAMED*****

2-Deburr all edges .010"-.015"

BC 07.02.01

42

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

BC 07.02.01

42

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

J.F. 07/02/01

42

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock as G10216

Location:

Give to Linda when done

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes NO DQA: RD Date: 07/02/05
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 30/01/2007 7:33:54 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 30490

Part Number: G10216

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



42

Comment: FINAL INSPECTION/W/O RELEASE

2007/02/05

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

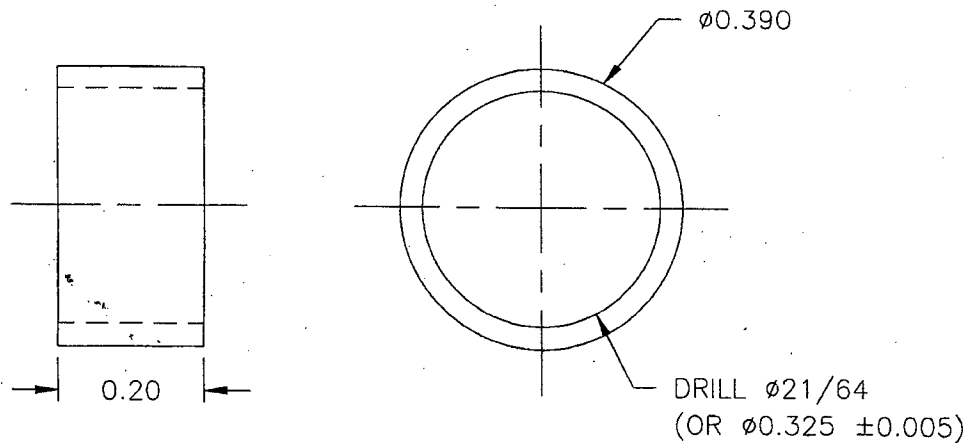
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REVISION			
REV	DESCRIPTION	DATE	APPROV.
-	CONVERT TO CAD - NO REV NEEDED	12/6/94	


FAA APPROVED FOR
FAA-PMA PRODUCTION
ISSUED BY: RBH
TO: ETHEL MARSHALL
ON: JAN-26-2007
FOR: QUOTING



W/O 30490

NOTES:

MAT'L: 303 STAINLESS STEEL OR EQUIV.

BREAK ALL EDGES 125 UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES DIMENSIONAL TOLERANCES 4 DECIMALS \pm 3 DECIMALS ± 0.10 2 DECIMALS ± 0.010 1 DECIMAL ± 0.050 ANGULAR $\pm 0.5^\circ$	DRAWN	G. C.	DATE	1-11-91	 GENEVA AVIATION 2817 - 100th Street S.W. Everett, WA 98204 (206)353-7400 FAX(206)347-7100
	CHECK		DATE		
	DESIGN		DATE		
	STRESS		DATE		
	APPROVAL		DATE		
THIS DRAWING INCLUDES INFORMATION PROPRIETARY TO GENEVA AVIATION & SHALL NOT BE USED OR DUPLICATED BY ANYONE WITHOUT THE WRITTEN PERMISSION OF GENEVA AVIATION INC.					DWG NO. G10216 PRO NO. GA142 SIZE A SCALE 4/1
					REV. -- SHT. 1

